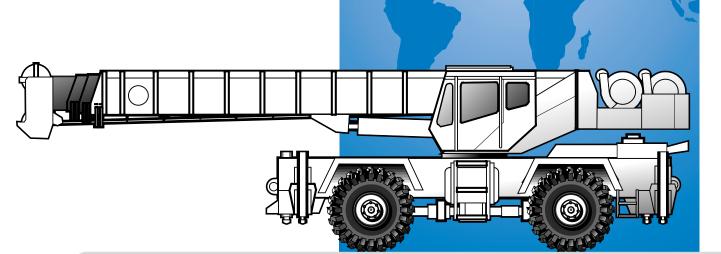
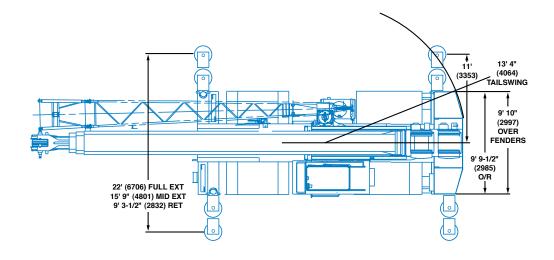


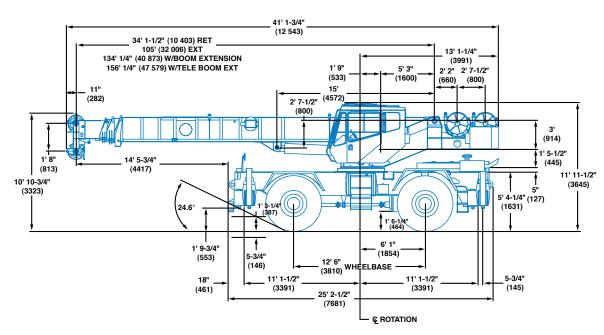
RT640C



Rough Terrain Hydraulic Crane

Dimensions





Note: () Reference dimensions in mm

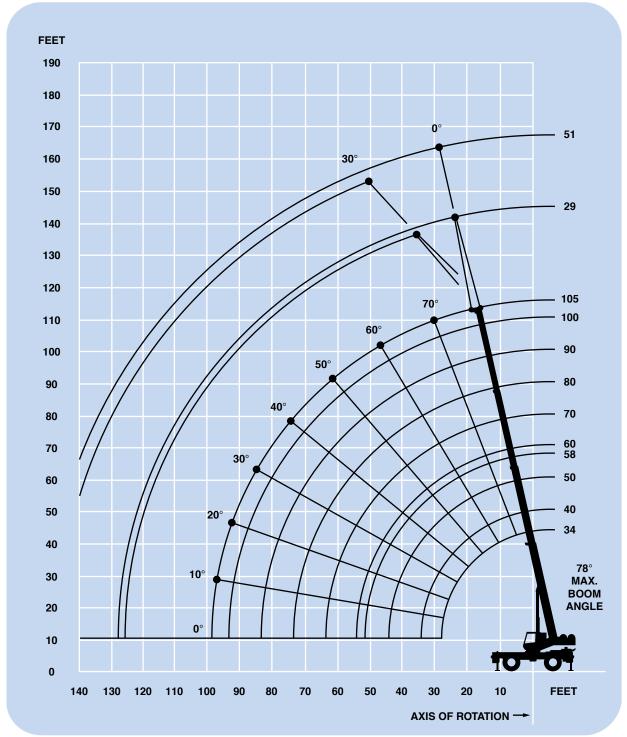
Turning Radius..... 20' (6096 mm) (23.5 Tires)

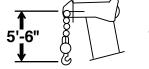
Rear Axle Load..... 33,442 lbs. (15 169 kg)

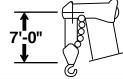
Gross Vehicle Weight 68,239 lbs. (30 953 kg)

Working range









DIMENSIONS ARE FOR LARGEST GROVE FURNISHED HOOK BLOCK AND HEADACHE BALL, WITH ANTI-TWO BLOCK ACTIVATED.

Superstructure specifications

Boom

34 ft. - 105 ft. (10.4 m - 32.0 m) four-section full power boom. Maximum tip height: 112 ft. (34.0 m).

Fixed Lattice Extension

29 ft. (8.8 m) lattice swingaway extension. Offsettable at 0° and 30°. Stows alongside base boom section. Maximum tip height: 141 ft. (43.0 m).

*Optional Telescopic Swingaway Extension

29 ft. - 51 ft. (8.8 m - 15.5 m) telescoping lattice swingaway extension. Offsettable at 0° or 30°. Stows alongside base boom section.

Maximum tip height: 162 ft. (49.3 m).

Boom Nose

Three steel sheaves mounted on heavy duty tapered roller bearings with removable pin-type rope guards. Quick reeve type boom nose. *Optional removable auxiliary boom nose with removable pin type rope quard.

Boom Elevation

One double acting hydraulic cylinder with integral holding valve provides elevation from -3° to $+78^{\circ}$.

Load Moment & Anti-Two Block System

Standard load moment and anti-two block system with audio-visual warning and control lever lock-out. These systems provide electronic display of boom angle, length, radius, tip height, relative load moment, maximum permissible load, load indication and warning of impending two-block condition.

Cab

Full vision all steel fabricated with acoustical lining and tinted safety glass throughout. Deluxe seat incorporates armrest mounted hydraulic single-axis controllers. Dash panel incorporates gauges for engine functions. Other standard features include: hydraulic oil heater, telescoping tilt wheel, sliding side and rear windows, opening skylight, skylight sunscreen, electric windshield wash/wipe, electric skylight wiper, fire extinguisher, seat belt and ashtray.

Swing

Planetary swing with foot applied multi-disc wet brake. Spring applied, hydraulically released swing brake and plunger-type, 1 position, mechanical house lock, operated from cab. 360° mechanical swing lock. Maximum speed: 2.5 RPM.

Counterweight

9087 lbs. (4122 kg) integral with superstructure. 1,900 lbs. (861 kg) slab in place of auxiliary hoist.

HYDRAULIC SYSTEM

Four main gear pumps with a combined capacity of 119 GPM (451 LPM). Pump disconnect with engine jogging switch.

Three individual valve banks.

Return line type filter with full flow by-pass protection and service indicator. Replaceable cartridge with micron filtration rating of 5/12/16.

103 gallon (390 L) reservoir.

Remote-mounted oil cooler with thermostatically controlled electric motor driven fan.

System pressure test ports with quick release type fittings for each circuit.

HOIST SPECIFICATIONS Main and Auxiliary Hoists

Planetary reduction with automatic spring applied multi-disc brake. Grooved drum. Electronic hoist drum rotation indicator, hoist drum cable followers and wire rope.

	<u>High</u>	<u>Low</u>
Maximum Single Line Pull:	8,254 lbs. (3744 kg)	16,508 lbs. (7488 kg)
Maximum Single Line Speed:	580 FPM (177 m/min)	306 FPM (93 m/min)
Maximum Permissible Line Pull:	12,920 lbs. (5860 kg)	12,920 lbs. (5860 kg)
Rope Diameter:	3/4" (19 mm)	
Rope Length:	450 ft. (137 m)	
Maximum Rope Stowage:	690 ft. (210 m)	

^{*}Denotes optional equipment

Carrier specifications

Chassis

Box section frame fabricated from high-strength, low alloy steel. Integral outrigger housings and front/rear towing and tie down lugs.

Outriggers System

Four hydraulic telescoping single-stage double box beam outriggers with inverted jacks and integral holding valves. Three position setting. All steel fabricated quick release type outrigger floats, 24 in. (610 mm) in diameter.

Maximum outrigger pad load: 47,604 lbs. (21 593 kg).

Outrigger Controls

Controls and crane level indicator located in cab.

Engine

Cummins 6BT5.9 diesel, six cylinders, turbocharged, 152 bhp (113 kW) (Gross) @ 2,500 RPM. Maximum torque: 400 ft. lbs. (536 N.m) @ 1,600 RPM.

*Optional Engine

Caterpillar 3116T diesel, six cylinders, turbocharged, 160 bhp (119 kW) (Gross) @ 2,500 RPM. Maximum torque: 441 ft. lbs. (591 N.m) @ 1,650 RPM.

Fuel Tank Capacity

60 gallons (227 L).

Transmission

Full powershift with 6 forward and 3 reverse speeds. Rear axle disconnect for 4 x 2 travel.

Electrical System

Two 12 V maintenance free batteries. 12 V starting and lighting.

Drive

4 x 4.

Steering

Full independent power steering.

Front: Full hydraulic steering wheel controlled. Full hydraulic hand lever controlled. Provides infinite variations of 4 main steering modes: front only, rear only, crab and coordinated. Rear steer indicating gauge.

Axles

Front: Drive/steer with differential and planetary reduction hubs rigid mounted to frame.

*Optional no-spin differential.

Drive/steer with differential and planetary Rear:

reduction hubs pivot mounted to frame.

Oscillation Lockouts

Automatic full hydraulic lockouts on rear axle permit oscillation only with boom centered over the front.

Brakes

Full hydraulic split circuit disc-type brakes operating on all wheels. Spring-applied hydraulically released front axle-mounted parking brake.

Tires

23.5R25 radial earthmover type, tubeless.

Full lighting package including turn indicators, head, tail, brake and hazard warning lights.

Maximum Speed

24 mph (39 kph).

Gradeability (Theoretical)

74% (Based on 63,151 lbs. [28 645 kg] GVW), 23.5R25 tires, pumps disengaged, 105 ft. (32.0 m) boom and 29 ft. - 51 ft. (8.8 m - 15.5 m) swingaway.

Miscellaneous Standard Equipment

Full width steel fenders, dual rear view mirrors, hookblock tiedown, electronic back-up alarm, light package, front stowage well, tachometer, cold start aid (less canister), rear wheel position indicator, hydraulic oil heater, hoist mirrors, engine distress A/V warning system. Auxiliary hoist control valve arrangement (less hoist), 360° positive swing lock.

Optional Equipment

*Auxiliary hoist

*Boom mounted worklights

*360° flashing light

*Cab spotlight

*Engine block heater

*Hookblocks (quick reeve tvpe)

*Tow winch - front mounted - maximum pull: 15,000 lbs. (6804 kg); maximum speed: 92 ft./min. (28 m/min)

*Spare wheel assembly

*Tool kit

*Pintle hook front/rear

*High Speed Glide System

*Air conditioning

*Dual axis iovstick controller

*LMI light bar (internal or external)

5

*Emergency steer pump

*Auxiliary hydraulic oil

cooler

*Denotes optional equipment

Weight Reductions for Load Handling Devices

29 ft. (8.8 m) Fixed Lattice Boom Extension with 34 ft. - 105 ft. (10.4 - 32 m) Boom

*Stowed	421 lbs.	(191 kg)
*Erected	2,875 lbs.	(1304 kg)

29 ft. - 51 ft. (8.8 m - 15.5 m) Tele Boom Extension with 34 ft. - 105 ft. (10.4 - 32 m) Boom

*Stowed	641 lbs.	(291 kg)
*Erected (Retracted)	4,378 lbs.	(1986 kg)
*Erected (Extended)	6,628 lbs.	(3006 kg)

^{*}Reduction of main boom capacities:

When lifting over swingaway and/or jib combinations, deduct total weight of all load handling devices reeved over main boom nose directly from swingaway or jib capacity.

NOTE: All load handling devices and boom attachments are considered part of the load and suitable allowances MUST BE MADE for their combined weights. Weights are for Grove furnished equipment.

Auxiliary Boom Head	143 lbs.	(65 kg)
Hookblocks and Headache Balls:		
+ 40 ton, 3 sheave	829 lbs.	(376 kg)
+ 40 ton, 3 sheave w/cheekplates	977 lbs.	(443 kg)
+ 15 ton, 1 sheave	380 lbs.	(172 kg)
+ 10 ton headache ball	560 lbs.	(254 kg)
+ Refer to rating plate for actual weight.		



34 - 105 ft. (10.4 - 32.0 m)



9,087 lbs. (4122 kg)





%

						Pounds				
Feet	34	40	50	*58	60	70	80	90	100	105
10	+80,000 (66)	72,100 (70)	60,000 (74.5)	43,650 (76.5)	31,000 (77)					
12	73,300 (62)	72,100 (67)	57,000 (72)	43,650 (74.5)	31,000 (75)	31,000 (78)				
15	62,700 (55.5)	62,400 (62)	54,600 (68.5)	43,650 (71.5)	31,000 (72.5)	31,000 (75.5)				
20	47,300 (43.5)	47,000 (52.5)	45,000 (61.5)	38,250 (66)	31,000 (67.5)	31,000 (72)	30,700 (75)	27,000 (77)		
25	36,000 (26.5)	35,800 (42)	35,400 (54.5)	33,100 (60.5)	31,000 (62.5)	30,350 (67.5)	26,400 (71)	23,250 (74)	19,000 (75.5)	@17,500 (76.5)
30		29,000 (27.5)	28,500 (46.5)	28,200 (54)	27,400 (56.5)	25,150 (62.5)	23,000 (67)	20,300 (70.5)	18,500 (72.5)	17,500 (74)
35			23,500 (37.5)	23,200 (47.5)	23,200 (50)	22,650 (57.5)	20,300 (63)	18,500 (67)	17,000 (69.5)	15,700 (71)
40			18,350 (24.5)	18,100 (39.5)	18,250 (43)	18,300 (52.5)	18,100 (58.5)	16,800 (63)	14,200 (66.5)	13,700 (68)
45				14,300 (30)	14,450 (34.5)	14,800 (46.5)	14,900 (54)	14,000 (59)	13,000 (63)	12,200 (64.5)
50				11,500 (13.5)	11,650 (23)	12,100 (40)	12,200 (49)	12,100 (55)	11,900 (59.5)	10,700 (61.5)
55						10,200 (32)	10,850 (43.5)	11,250 (51)	11,650 (56)	10,200 (58)
60						8,460 (21.5)	9,150 (37.5)	9,530 (46)	9,900 (52)	10,050 (54.5)
65							7,740 (30.5)	8,100 (41)	8,470 (48)	8,650 (51)
70							6,560 (20.5)	6,920 (35)	7,280 (43.5)	7,460 (47)
75								5,920 (28.5)	6,270 (38.5)	6,450 (42.5)
80								5,070 (18.5)	5,410 (33.5)	5,590 (38)
85									4,670 (26.5)	4,840 (32.5)
90									4,020 (18)	4,190 (26)
95										3,620 (17.5)
Minimu	m boom angl	le (deg.) for i	ndicated len	gth						0
Maxim	ım boom lenç	gth (ft.) at 0 d	leg. boom an	gle (no load)					105

NOTE: () Boom angles are in degrees.

A6-829-100535

Boom Angle	34	40	50	*58	60	70	80	90	100	105
0 °	16,350	12,700	8,390	6,030	5,710	4,380	3,370	2,590	1,960	1,700
	(27.1)	(33)	(43)	(50.8)	(53)	(63)	(73)	(83)	(93)	(98)

NOTE: () Reference radii in feet.

^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.

[@]Capacity also applicable at maximum boom angle.

^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.



65





34 - 105 ft. (10.4 - 32.0 m	n)	9,087 lbs. (4122 kg)			360°					
						Pounds				
Feet	34	40	50	*58	60	70	80	90	100	105
10	70,000 (66)	66,900 (70)	58,650 (74.5)	44,600 (76.5)	29,300 (77)					
12	64,350 (62)	64,000 (67)	55,000 (72)	44,600 (74.5)	29,300 (75)	29,300 (78)				
15	54,050 (55.5)	53,550 (62)	48,000 (68.5)	41,500 (71.5)	29,300 (72.5)	29,300 (75.5)				
20	35,000 (43.5)	33,350 (52.5)	30,850 (61.5)	29,350 (66)	29,250 (67.5)	28,900 (72)	28,400 (75)	27,000 (77)		
25	23,150 (26.5)	22,700 (42)	21,500 (54.5)	20,450 (60.5)	20,500 (62.5)	20,550 (67.5)	20,450 (71)	20,250 (74)	18,550 (75.5)	@15,850 (76.5)
30		16,000 (27.5)	15,500 (46.5)	15,050 (54)	15,150 (56.5)	15,350 (62.5)	15,450 (67)	15,400 (70.5)	15,350 (72.5)	15,250 (74)
35			11,400 (37.5)	11,050 (47.5)	11,200 (50)	11,850 (57.5)	12,000 (63)	12,100 (67)	12,100 (69.5)	12,100 (71)
40			8,590 (24.5)	8,310 (39.5)	8,450 (43)	9,050 (52.5)	9,540 (58.5)	9,680 (63)	9,750 (66.5)	9,770 (68)
45				6,290	6,420	6,990	7,550	7,820	7,930	7,970

45	(30)	(34.5)	(46.5)	(54)	(59)	(63)	(64.5)	
50	4,740 (13.5)	4,870 (23)	5,410 (40)	5,960 (49)	6,330 (55)	6,490 (59.5)	6,540 (61.5)	
55			4,210 (32)	4,700 (43.5)	5,050 (51)	5,330 (56)	5,390 (58)	
60			3,240 (21.5)	3,680 (37.5)	4,010 (46)	4,340 (52)	4,430 (54.5)	

2,850 (30.5)

3,160 (41)

3,470 (48)

3,620 (51)

26

2,140 (20.5) 2,440 (35) 2,750 (43.5) 2,900 (47) 70 1,840 (28.5) 2,130 (38.5) 2,270 (42.5) 75

1,600 (33.5) 1,730 (38) 1,330 (18.5) 80 1,270 (32.5) 1,140 (26.5) 85

Maximum boom length (ft.) at 0 deg. boom angle (no load) 90

NOTE: () Boom angles are in degrees.

@Capacity also applicable at maximum boom angle.

Minimum boom angle (deg.) for indicated length

Boom Angle	34	40	50	*58	60	70	80	90
0 °	16,350	12,700	7,280	4,550	4,140	2,740	1,770	1,060
	(27.1)	(33)	(43)	(50.8)	(53)	(63)	(73)	(83)

NOTE: () Reference radii in feet.

*58 ft. boom length is with inner-mid extended and outer-mid & fly retracted.

A6-829-012055A



(10.4 - 32.0 m)



(4122 kg)

9' 3-1/2" Spread

						Pounds				
Feet	34	40	50	*58	60	70	80	90	100	105
10	47,200 (66)	44,100 (70)	39,900 (74.5)	37,150 (76.5)	29,300 (77)					
12	36,100 (62)	33,900 (67)	30,900 (72)	28,950 (74.5)	28,800 (75)	28,000 (78)				
15	24,700 (55.5)	24,250 (62)	22,450 (68.5)	21,100 (71.5)	21,100 (72.5)	20,850 (75.5)				
20	15,050 (43.5)	14,650 (52.5)	14,200 (61.5)	13,050 (66)	13,200 (67.5)	13,750 (72)	13,750 (75)	13,650 (77)		
25	10,050 (26.5)	9,660 (42)	8,950 (54.5)	8,400 (60.5)	8,530 (62.5)	9,120 (67.5)	9,720 (71)	9,780 (74)	9,760 (75.5)	9,740 (76.5)
30		6,270 (27.5)	5,880 (46.5)	5,570 (54)	5,690 (56.5)	6,230 (62.5)	6,780 (67)	7,170 (70.5)	7,240 (72.5)	7,260 (74)
35			3,930 (37.5)	3,680 (47.5)	3,790 (50)	4,300 (57.5)	4,800 (63)	5,190 (67)	5,410 (69.5)	5,460 (71)
40			2,540 (24.5)	2,320 (39.5)	2,430 (43)	2,910 (52.5)	3,390 (58.5)	3,740 (63)	4,030 (66.5)	4,090 (68)
45				1,300 (30)	1,400 (34.5)	1,860 (46.5)	2,320 (54)	2,650 (59)	2,950 (63)	3,020 (64.5)
50						1,050 (40)	1,500 (49)	1,800 (55)	2,080 (59.5)	2,160 (61.5)
55								1,120 (51)	1,370 (56)	1,450 (58)
Minimu	um boom ang	le (deg.) for i	ndicated len	igth						55.5
Maxim	um boom len	gth (ft.) at 0 o	deg. boom a	ngle (no load	d)					50

NOTE: () Boom angles are in degrees.

*58 ft. boom length is with inner-mid extended and outer-mid & fly retracted. @Capacity also applicable at maximum boom angle.

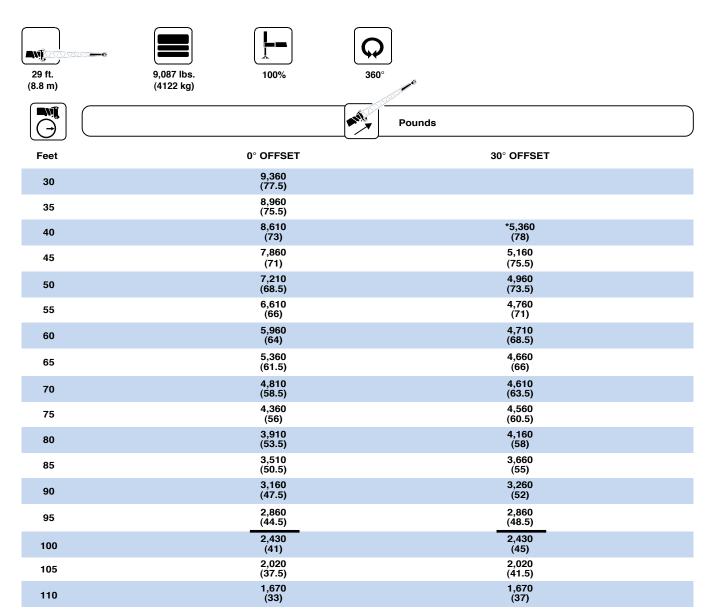
Boom Angle	34	40	
0 °	8,090 (27.1)	4,980 (33)	

NOTE: () Reference radii in feet.

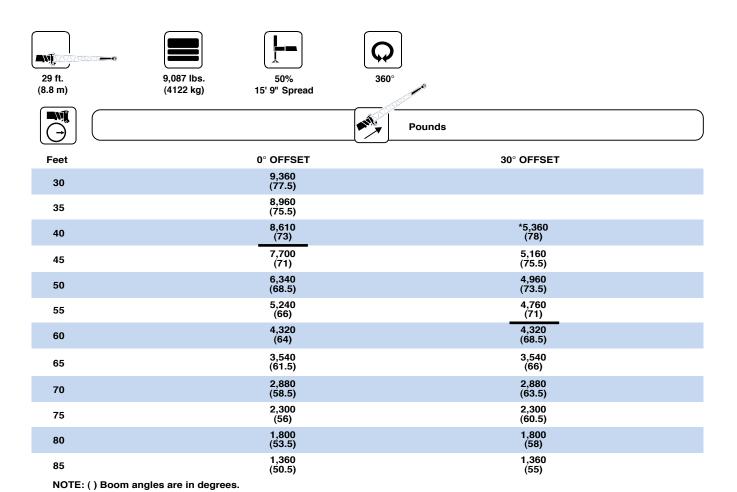
50 1,880

(43)

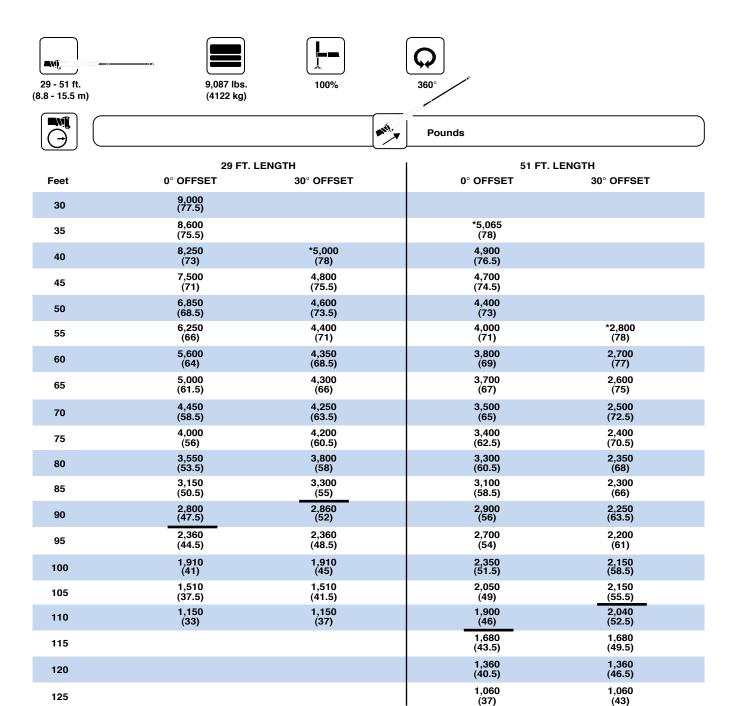
^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.



NOTE: () Boom angles are in degrees.



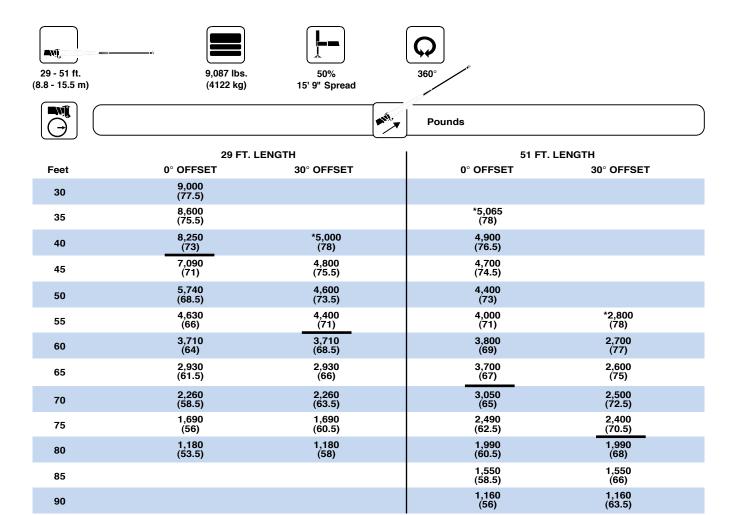
A6-829-012409A



NOTE: () Boom angles are in degrees.

*This capacity is based upon maximum boom angle.

A6-829-011361B



NOTE: () Boom angles are in degrees.

A6-829-012057A

^{*}This capacity is based upon maximum boom angle.



34 - 105 ft. (10.4 - 32.0 m)



(4122 kg)





23.5R25 Tires

					Poun	ıds			
Feet	34	40	50	*58	60	70	80	90	100
10	31,700 (66)	31,200 (70)							
12	26,900 (62)	26,250 (67)	25,200 (72)	24,400 (74.5)	24,400 (75.5)				
15	19,650 (56)	19,400 (62)	19,050 (68.5)	18,700 (71.5)	18,700 (72.5)				
20	11,850 (44)	11,600 (53)	11,250 (61.5)	11,100 (66)	11,150 (67)	11,950 (71)			
25	7,770 (27)	7,560 (42.5)	7,210 (54.5)	6,820 (60.5)	7,090 (61.5)	7,780 (66.5)	8,480 (70)	8,810 (72.5)	
30		4,980 (28)	4,400 (46.5)	4,110 (54)	4,420 (56)	5,210 (61.5)	5,820 (66)	6,170 (69)	6,170 (71.5)
35			2,580 (37.5)	2,160 (47.5)	2,360 (49.5)	3,420 (57)	3,690 (62)	4,230 (65.5)	4,230 (68.5)
40						1,900 (51.5)	2,100 (57.5)	2,760 (62)	2,760 (65.5)
45								1,600 (58)	1,600 (62)

A6-829-011622

Boom Angle	34	40
0 °	6,560 (27.1)	3,840 (33)

NOTE: () Reference radii in feet.

NOTE: () Boom angles are in degrees. *58 ft. boom length is with inner-mid extended and outer-mid & fly retracted.



34 - 105 ft. (10.4 - 32.0 m)



(4122 kg)



Defined Arc Over Front ±6°

23.5R25 Tires

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					Pour	nds			
Feet	34	40	50	*58	60	70	80	90	100
10	36,850 (66)	34,600 (70)							
12	32,550 (62)	30,650 (67)	27,450 (72)	24,400 (74.5)	24,400 (75.5)				
15	27,400 (56)	25,900 (62)	21,100 (68.5)	21,100 (71.5)	21,100 (72.5)				
20	21,100 (44)	20,050 (53)	18,300 (61.5)	16,900 (66)	16,900 (67)	16,400 (71)	14,450 (74)		
25	15,900 (27)	15,600 (42.5)	14,650 (54.5)	13,650 (60.5)	13,650 (61.5)	13,650 (66.5)	13,000 (70)	11,250 (72.5)	
30		11,150 (28)	9,070 (46.5)	10,250 (54)	10,400 (56)	11,200 (61.5)	11,200 (66)	10,150 (69)	8,090 (71.5)
35			7,760 (37.5)	7,440 (47.5)	7,590 (49.5)	8,260 (57)	8,920 (62)	8,920 (65.5)	7,370 (68.5)
40			5,720 (24.5)	5,450 (39.5)	5,580 (42.5)	6,190 (51.5)	6,800 (57.5)	7,140 (62)	6,660 (65.5)
45				3,970 (30)	4,100 (34)	4,660 (45.5)	5,220 (53)	5,530 (58)	5,840 (62)
50				2,840 (13.5)	2,950 (22)	3,480 (39)	3,990 (48)	4,300 (54)	4,600 (58.5)
55						2,550 (31.5)	3,010 (42.5)	3,320 (50)	3,620 (55)
60						1,800 (20.5)	2,220 (36.5)	2,520 (45.5)	2,820 (51.5)
65							1,550 (29.5)	1,860 (40.5)	2,150 (47.5)
70							1,000 (19.5)	1,300 (34.5)	1,580 (43)
75									1,100 (38.5)

NOTE: () Boom angles are in degrees.

A6-829-011623

Boom Angle	34	40	50	*58	60	70
0 °	13,850	9,240	4,760	2,690	2,410	1,410
	(27.1)	(33)	(43)	(50.8)	(53)	(63)

NOTE: () Reference radii in feet.

^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.

^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.



34 - 105 ft. (10.4 - 32.0 m)



(4122 kg)



Pick and Carry Up to 2.5 MPH



Boom Centered Over Front

23.5R25 Tires

					Poun	ıds			
Feet	34	40	50	*58	60	70	80	90	100
10	38,150 (66)	38,150 (70)							
12	33,350 (62)	33,350 (67)							
15	27,800 (56)	27,700 (62)							
20	21,450 (44)	21,250 (53)	20,900 (61.5)	20,650 (66)	20,850 (67)				
25	15,900 (27)	15,600 (42.5)	15,050 (54.5)	14,600 (60.5)	14,800 (61.5)				
30		11,150 (28)	9,070 (46.5)	10,250 (54)	10,400 (56)	11,200 (61.5)	11,950 (66)		
35			7,760 (37.5)	7,440 (47.5)	7,590 (49.5)	8,260 (57)	8,920 (62)	9,300 (65.5)	9,620 (68.5)
40			5,720 (24.5)	5,450 (39.5)	5,580 (42.5)	6,190 (51.5)	6,800 (57.5)	7,140 (62)	7,450 (65.5)
45				3,970 (30)	4,100 (34)	4,660 (45.5)	5,220 (53)	5,530 (58)	5,840 (62)
50				2,840 (13.5)	2,510 (22)	3,480 (39)	3,990 (48)	4,300 (54)	4,600 (58.5)
55						2,550 (31.5)	3,010 (42.5)	3,320 (50)	3,620 (55)
60						1,800 (20.5)	2,220 (36.5)	2,520 (45.5)	2,820 (51.5)
65							1,550 (29.5)	1,860 (40.5)	2,150 (47.5)
70							1,000 (19.5)	1,300 (34.5)	1,580 (43)
75									1,100 (38.5)

NOTE: () Boom angles are in degrees. *58 ft. boom length is with inner-mid extended and outer-mid & fly retracted.

A6-829-011624

Boom Angle	34	40	50	*58	60	70
0 °	13,850	9,170	4,760	2,690	2,410	1,410
	(27.1)	(33)	(43)	(50.8)	(53)	(63)

NOTE: () Reference radii in feet.

^{*58} ft. boom length is with inner-mid extended and outer-mid & fly retracted.

Rated Lifting Capacities

IMPORTANT NOTES:

WARNING: THIS CHART IS ONLY A GUIDE. The notes below are for illustration only and should not be relied upon to operate the crane. The individual crane's load chart, operating instructions and other instruction plates must be read and understood prior to operating the crane.

- 1.All rated loads meet ANSI/ASME B30.5, Mobile and Locomotive Cranes. Testing and development were performed to SAEJ1063, Cantilevered Boom Crane Structures Method of Test and SAEJ765 Crane Stability Test Code.
- 2. Rated loads include the weight of hookblock, slings and auxiliary lifting devices and their weights shall be subtracted from the listed rating to obtain the net load to be lifted. When more than the minimum required hoist reeving is used, the additional rope weight shall be considered part of the load to be handled.
- 3. Defined Arc $\pm 6^{\circ}$ on either side of longitudinal centerline of machine.
- 4. Capacities appearing above the bold line are based on structural strength and tipping should not be relied upon as a capacity limitation.
- 5. The machine shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.
- 6. When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or next longer or shorter boom length shall be used.
- 7. Tires shall be inflated to the recommended pressure before lifting on rubber.
- 8. For outrigger operation, outriggers shall be properly extended with tires raised free of crane weight before operating the boom or lifting loads.

Symbols Glossary Steering Frame Outriggers **Transmission Outrigger Controls Axles** Engine **Brakes Fuel Tank Capacity** Tires **Electrical System** Suspension Drive Rotation **Boom Elevation** Lights Cab Swing Boom Counterweight **Fixed Swingaway** Oil Hydraulic System Tele-Swingaway Jib Hoist Radius **Boom Nose Boom Extension Boom Length** Speed Hookblock

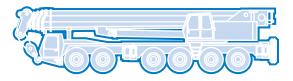
Grade

Lattice Extension

Gear

Luffing Jib















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